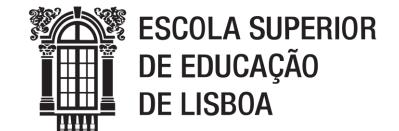


Project ACTSOFTLY Workshop

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Multifunctional Soft Actuators for Soft Robotics Applications: Soft Robotic Gripper

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Background, challenges and objectives

This project intends to study and create soft actuators for the application of soft robotics techniques in human interaction, a glove like the one in figure 1 [1] and a robotic gripper for handling sensitive products (figure 2-a). Thus, it is intended to study soft actuators, controlled by compressed air, using moulds and 3D printing techniques.



At this stage, the project has already studied the multifunctional actuators through simulation and experimental validation, creating soft Pneu-Net actuators using the 3D printed techniques and hyper elastic silicone (with moulds 3D printed with biodegradable materials), and validating the case study by making one of the two different prototypes – a soft robotic gripper, actuated by compressed air, duly instrumented (pressure sensor), valves and controlled using low-cost controller board – Arduino UNO.

Keywords: soft robotics; soft Pneu-Net actuators; soft robotic gripper; glove for hand physiotherapy.

Soft robotic actuator and gripper

- A pneumatic network (Pneu-Net) bending actuator approach was used in this project.
- The 3D modelling was carried out in Solidworks Student[®], figures 3-a) and b).
- The numerical simulation of the hyperelastic behaviour was carried out with the ulletsoftware ANSYS Workbench[®] - figures 3-c) and d).
- Materials used: Filament for 3D printing Filaflex; silicones DragonSkin Fast 10 and Elastosil M4601 A/B for use with moulds.
- Material simulation model: hyperelastic model of Mooney-Rivlin and Yeoh model. •

Prototypes and results

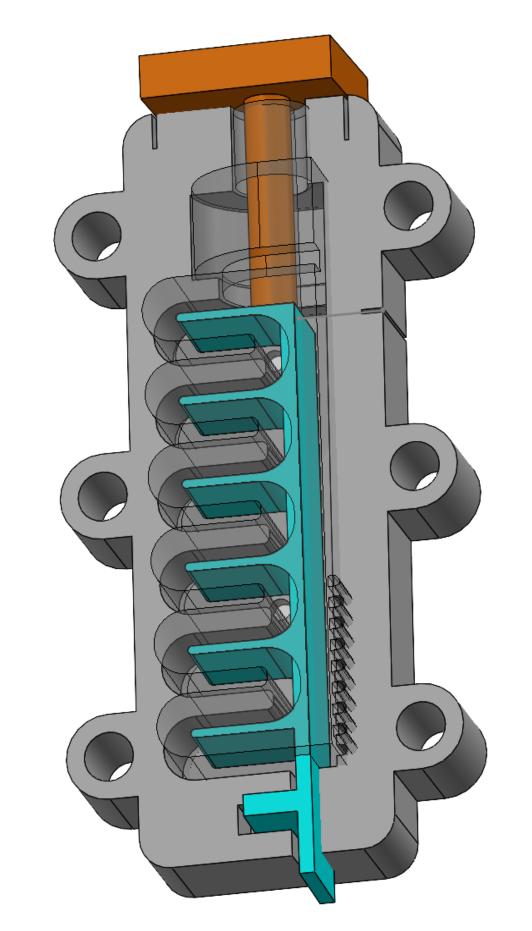
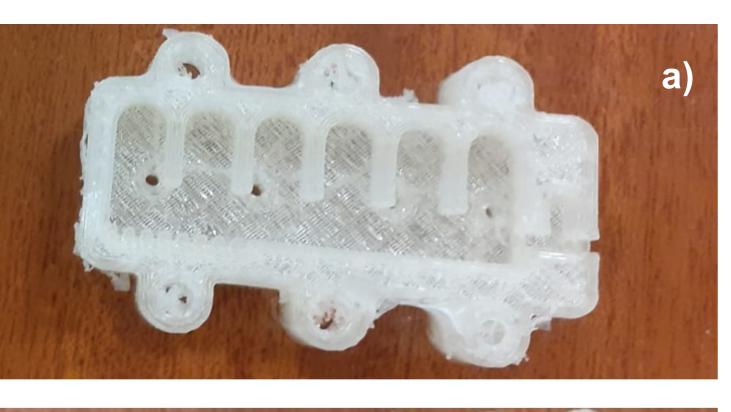


Figure 1: Soft robotic glove

(Elastosil M4601 A/B) [1].





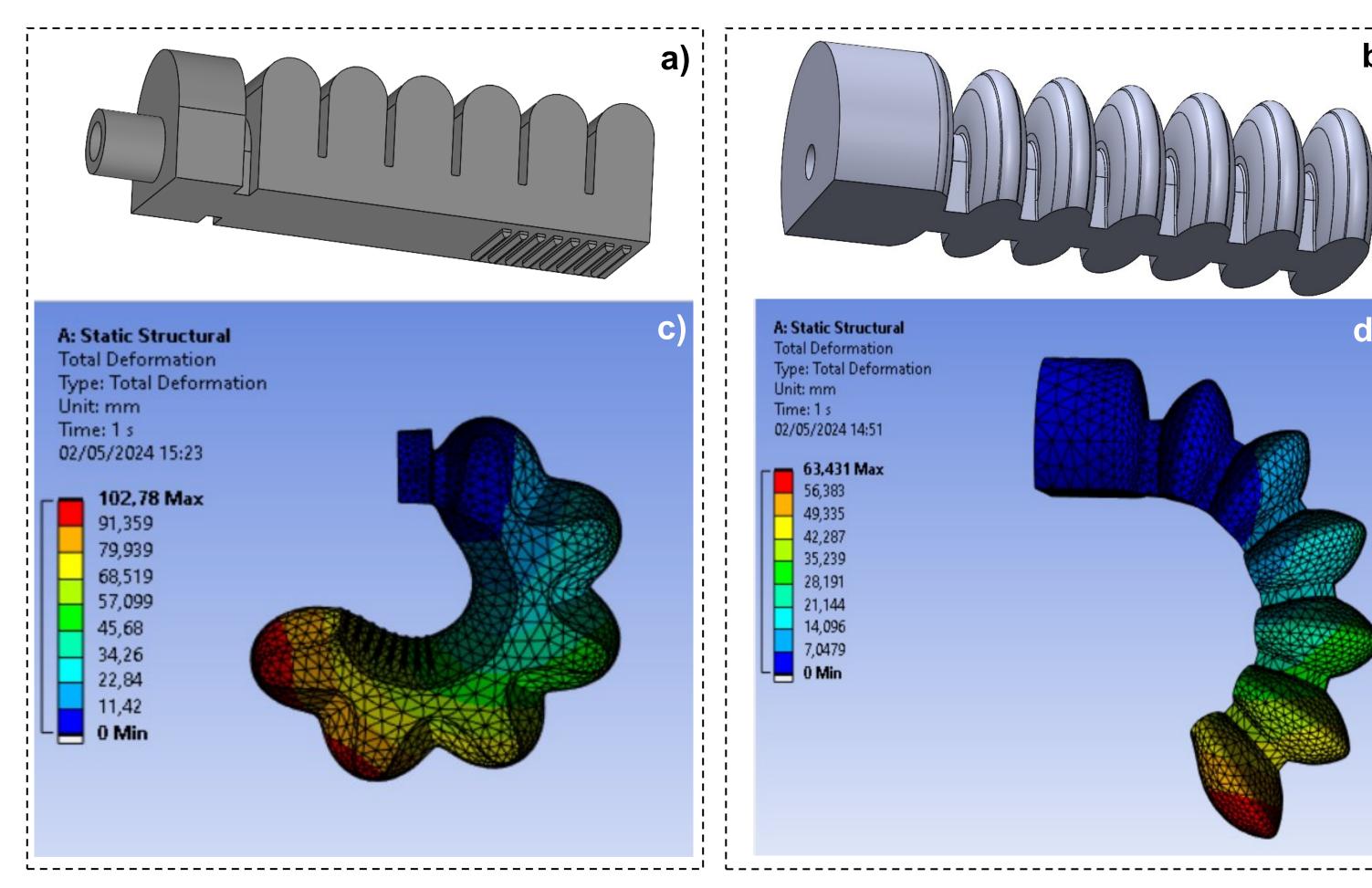


Figure 3: a) and b) Design of 2 different Pneu-Net actuators in Solidworks[®] (inspired by a) – [2]; b) – [3]) and c) and d) respective simulations in ANSYS[®]

a) and c) Elastosil M4601 A/B material - Pressure: 150 kPa (1.5 bar) - Mooney-Rivlin hyperelastic model. b) and d) FilaFlex material - Pressure: 250 kPa (2.5 bar) - Yeoh Model hyperelastic model.

Figure 4: Solidworks[®] mould modeling.

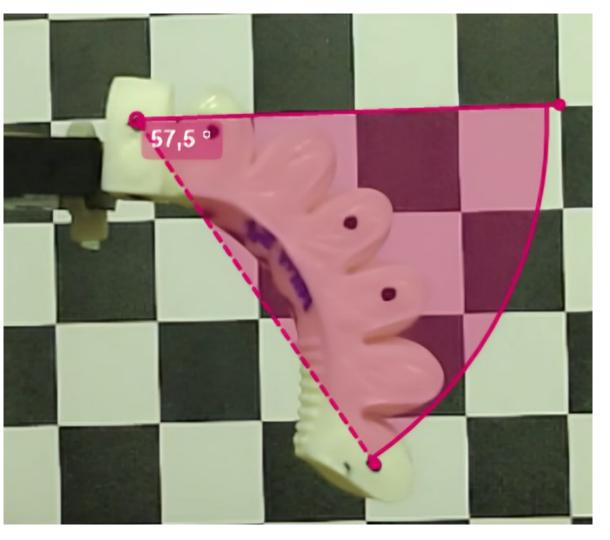


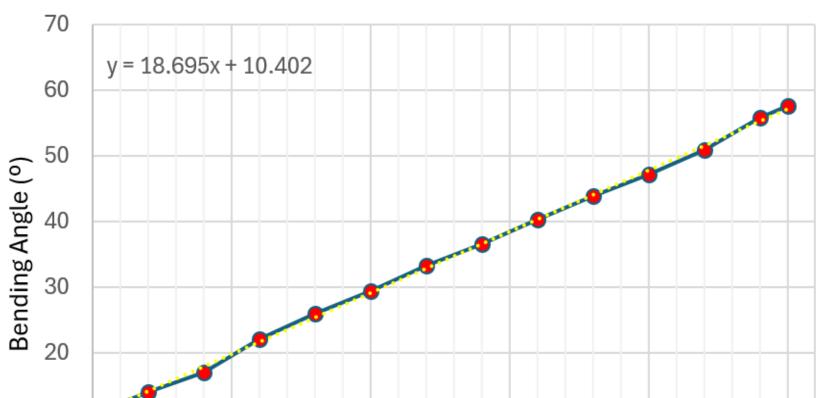
Figure 6: Pressure vs. Displacement





Figure 5:

a) Pneu-Net actuator mould printed in PLA, b) Actuator made of DragonSkin Fast 10 silicone c) Actuator made of Elastosil M4601 A/B silicone.



Conclusions and future work

- The work carried out so far has made it possible to study, design and obtain two different models of multifunctional soft actuators of the Pneu-Net type.
- With the soft actuators obtained (in three different materials), it was possible to build three functional soft grippers for the Dobot robot (figures 2-a) and 8).
- Work is underway on the development of the pneumatic control system, with an arduino uno board, a pressure sensor, a 2/2 valve, a compressor, etc.
- The study and development of the 2nd prototype an exoskeleton to help with physiotherapy and hand rehabilitation - is already underway (figure 2-b).

References

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(at maximum pressure of 2.5 bar) of the Pneu-Net actuator (figure 3-a) type, in FilaFlex).

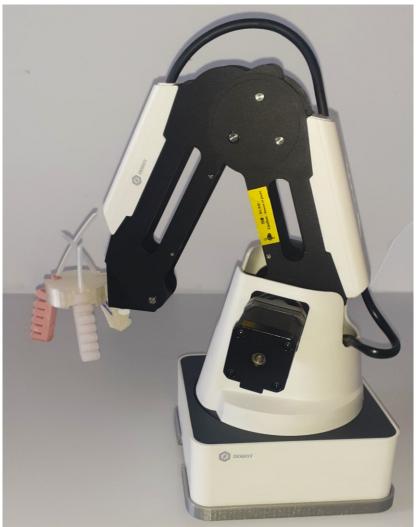


Figure 8: Dobot with Grippers made

of FilaFlex and Elastosil M4601 A/B,

DragonSkin Fast 10 silicones.

10 🔮 0.0 0.5 1.0 1.5 2.0 2.5 Pressure (bar)

Figure 7: Bending angle vs. Pressure – Pneu-Net actuator of figure 6 (FilaFlex).

- Two different models of actuators were built, of the Pneu-Net type (figures 3-a and b), with three different materials: FilaFlex (3D printed), Elastosil M4601 and Dragonskin Fast 10 silicones (with moulds - Figures 4 and 5-a), b) and c).
- Videos of how the actuators worked were made and software was used: Kinovea[®] and OBS studio video editor (one example at figure 6) to obtain experimental data on displacement and bending angle with the pressure.
- Figure 7 shows the experimental linearity obtained (pressure vs bending angle) with the soft actuator of figure 6.

